



PRVÁ ZVÁRAČSKÁ, a. s.
FIRST WELDING, Inc.



CERTIFICATE

Technical requirements for steel structures
according to the standard STN EN 1090-2:2020

PZ 0011 01090 002 P0011 SK

PRVÁ ZVÁRAČSKÁ, a. s. hereby confirms that the company

FOR Clean, a.s.
Vrbovská cesta 39
921 01 Piešťany, Slovakia
ID: 36234923

fulfills requirements
according to

STN EN 1090-2, class EXC3

in the range indicated in the annex.

Validity: 25.06.2023 until 24.06.2026
Certified since: 25.06.2014



In Bratislava on 23.06.2023
Place and date of issue

Lead auditor: Ing. Vladimír Simonides, IWE

Ing. Branislav Šimovič, IWE
Deputy head of certification body

PRVÁ ZVÁRAČSKÁ, a. s., Kopčianska 14, 851 01 Bratislava, SLOVAKIA

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T0450-CV-23-1



ANNEX TO THE CERTIFICATE
PZ 0011 01090 002 P0011 SK

Scope of certification:

WPQR number (standard)	Welding process (EN ISO 4063)	Material groups (CEN ISO/TR 15608)	Range of qualification (mm)	
WPQR-PZ-300/13/666 (EN ISO 15614-1)	135	1 ^a -1	P/BW: t: 3 - 24	D: >500 D: >150 PA, rot.:PC
WPQR-PZ-300/13/667 (EN ISO 15614-1)	135	1 ^a -1	P/FW: t: 6 - 24 a: no rest.	D: >500 D: >150 PA, rot.:PC
WPQR-PZ-300/15/901 (EN ISO 15614-1)	135	1 ^a -1	P/BW: t: 3 - 6,5 P/FW: t: 3 - 10 a: 3,75 - 7,5	D: >500 D: >150 PA, rot.:PC D: >500 D: >150 PA, rot.:PC
WPQR-PZ-300/15/902 (EN ISO 15614-1)	135	1 ^a -1	P/FW: t: 3 - 10 a: 3 - 6	D: >500 D: >150 PA, rot.:PC
WPQR-PZ-300/15/960 (EN ISO 15614-1)	141	8 ^c -8	P/BW: t: 1,4 - 4 P/FW: t: 1,4 - 4 a: no rest.	D: >500 D: >150 PA, rot.:PC D: >500 D: >150 PA, rot.:PC
WPQR-PZ-300/15/961 (EN ISO 15614-1)	142	8 ^c -8	T/BW: t: 1,4 - 2,6 T/FW: t: 1,4 - 4 a: 1,5 - 3	D: ≥ 25 D: ≥ 25
WPQR-PZ-300/15/962 (EN ISO 15614-1)	142	8 ^c -8	P/BW: t: 0,7 - 1,3 P/FW: t: 0,7 - 2 a: 0,75 - 1,5	D: >500 D: >150 PA, rot.:PC D: >500 D: >150 PA, rot.:PC

a Test piece material qualify the equal or lower specified minimum yield strength steels
c Test piece material qualify steels in the same sub-group.

Area of application: Manufacturer is approved and competent to perform cutting, punching, bending, welding and painting by manufacture of steel structures.


Welding personal:

Responsible welding coordinator	1st deputy of the responsible welding coordinator	Others deputies
Ing. Martin Mandúch (IWE)	-	-



Notes: -

In Bratislava on 23.06.2023
Place and date of issue


Ing. Branislav Šimovič, IWE
Deputy head of certification body

General provisions:
The General Terms and Conditions of the PRVÁ ZVÁRAČSKÁ, a. s. apply in the currently valid version.
PRVÁ ZVÁRAČSKÁ, a. s., Kopčianska 14, 851 01 Bratislava, SLOVAKIA